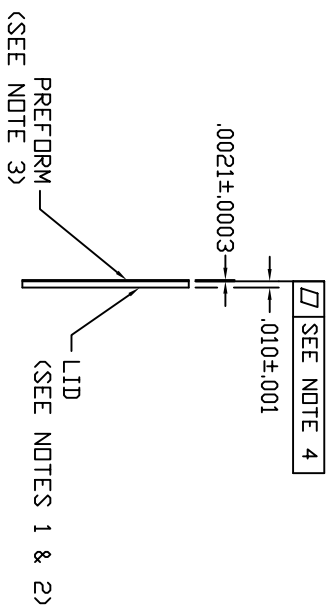
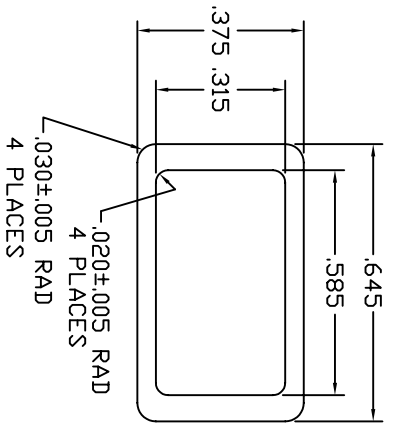


# SSM P/N CL643701



**NOTES**

1. MAT'L : KOVAR DR ALLOY 42
  2. PLATING : 1st LAYER 50/350 MICRONDICHES NI  
2nd LAYER Au  
3rd LAYER 50/350 MICRONDICHES NI  
4th LAYER 25 MICRONDICHES MINIMUM Au
- NOTES : TOTAL NICKEL LAYERS SHALL NOT EXCEED 450 MICRONDICHES AND THE SUM OF BOTH GOLD LAYERS SHALL BE 50 MICRONDICHES MINIMUM.
3. PREFORM - 80% ±1% Au  
20% Sn
  4. FLATNESS : ONE MIL (.001) MAXIMUM PER 1/2" T.I.R
  5. TOLERANCES TO BE (XXX) 3 PLACES ±.003 UNLESS OTHERWISE NOTED

| DESCRIPTION | DRAWING NO.              |
|-------------|--------------------------|
| Combo Lid   | HRC814-21-25MT(100MNI)-S |

