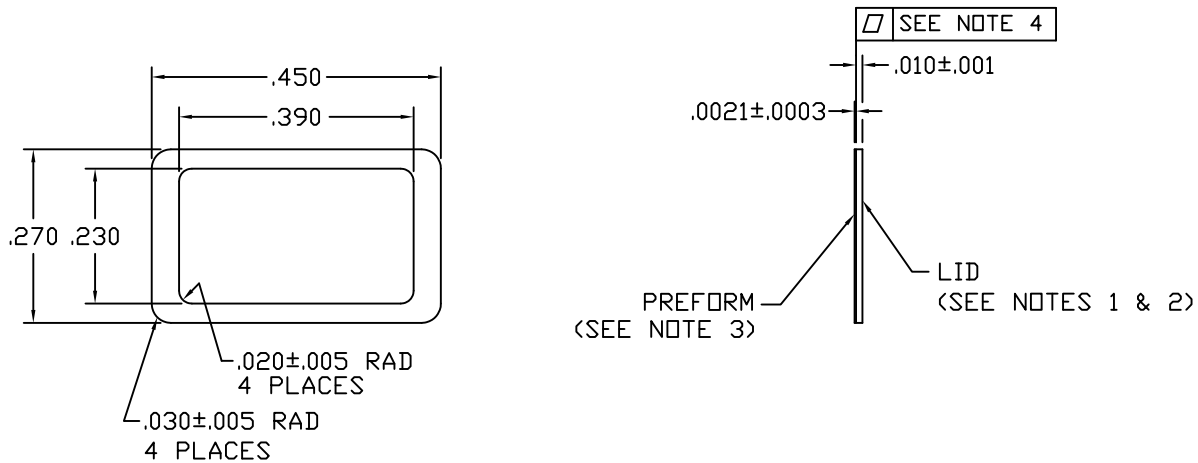


SSM P/N CL452718



NOTES

1. MAT'L : KOVAR OR ALLOY 42
 2. PLATING : 1st LAYER 50/350 MICROINCHES NI
 2nd LAYER Au
 3rd LAYER 50/350 MICROINCHES NI
 4th LAYER 25 MICROINCHES MINIMUM Au
- NOTES : TOTAL NICKEL LAYERS SHALL NOT EXCEED 450 MICROINCHES AND THE SUM OF BOTH GOLD LAYERS SHALL BE 50 MICROINCHES MINIMUM.
3. PREFORM - 80% \pm 1% Au
 20% Sn
 4. FLATNESS : ONE MIL (.001) MAXIMUM PER 1/2" T.I.R
 5. TOLERANCES TO BE (XXX) 3 PLACES \pm .003 UNLESS OTHERWISE NOTED

DESCRIPTION	Hi-Rel Combo Lid
MFG	Semi - Alloys Corporation
MFG DWG	HRC-672-21-25MT-100-S

