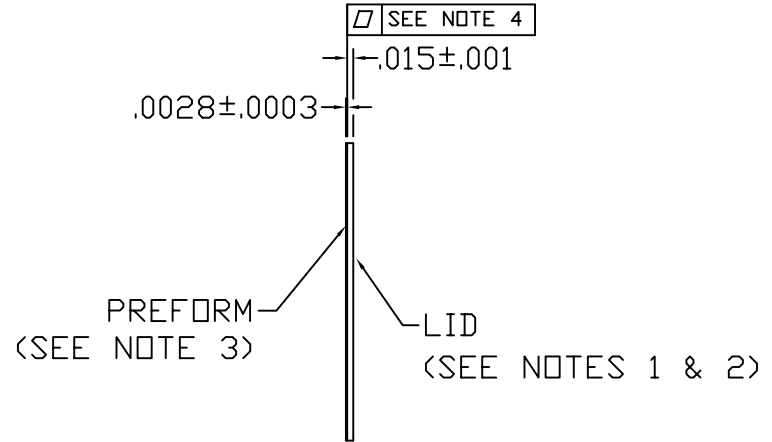
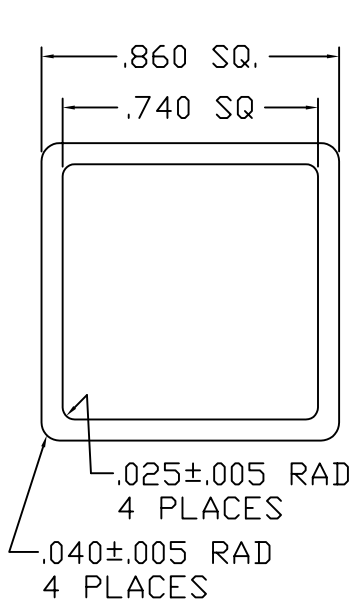


SSM P/N CL-86005



NOTES

- 1. MAT'L : KOVAR OR ALLOY 42
- 2. PLATING : 1st LAYER 50/350 MICROINCHES NI
2nd LAYER Au
3rd LAYER 50/350 MICROINCHES NI
4th LAYER 25 MICROINCHES MINIMUM Au
- NOTES : TOTAL NICKEL LAYERS SHALL NOT EXCEED 450 MICROINCHES AND THE SUM OF BOTH GOLD LAYERS SHALL BE 50 MICROINCHES MINIMUM.
- 3. PREFORM - 80% ±1% Au
20% Sn
- 4. FLATNESS : ONE MIL (.001) MAXIMUM PER 1/2" T.I.R
- 5. TOLERANCES TO BE (XXX) 3 PLACES ±.003 UNLESS OTHERWISE NOTED

DESCRIPTION	HI REL COMBO LID
DRAWING NO.	HRC-2050-28-25/100-T15

