



NOTES

1. MAT'L : KOVAR OR ALLOY 42
2. PLATING : 1st LAYER 50/350 MICROINCHES Ni
 2nd LAYER 25 MICROINCHES MINIMUM Au
3. PREFORM - 80% ±1% Au
 20% Sn
4. FLATNESS : ONE MIL (.001) MAXIMUM PER 1/2" T.I.R
5. TOLERANCES TO BE (XXX) 3 PLACES ±.003 UNLESS OTHERWISE NOTED

DESCRIPTION	COMBO LID
DRAWING NO.	C-1987-21-50/50NI-S